

# Flexible Packaging Supplies: Seal Bars & Gaskets

Silicone Coated Seal Jaws provide an effective solution for sealing package inconsistencies caused by food contamination, thick or multiple layers of film, product dust or particulate.

The partnership of a rigid, metal surface together with a compliant, silicone tool is an ideal combination for Flexible Packaging (Horizontal and Vertical). This attribute combined with the thermal conductivity of United Silicone's formulations opens your process window resulting in consistent seal integrity, reduced scrap, improved throughput, and line efficiencies. For more information visit www.unitedsilicone.com



### **United Silicone Benefits** Silicone Seal Bars / Gaskets

- Non-Stick Properties
- · Direct-Bond Teflon®
- Excellent Silicone-to-Metal Bond
- Thermally Conductive
- Heat Tolerant to 600F
- FDA & 3A Formulations
- Standard & Custom Sizes
- Smooth & Textured Surfaces



| Features                      | Benefits  |
|-------------------------------|---|
| Compliant/Flexible            | Conforms to Part & Thickness Variations – Zippers, Multi-Layer Films, Etc |
| Silicone-to-Metal Bond        | Enables Mechanical Machine Attachment Eliminating Adhesives/Glues         |
| Surface Ground                | Maintains a High Level of Flatness Tolerance                              |
| Custom Molded                 | Ready-To Use; Eliminates Machining of Sheet Stock                         |
| Non-Stick Properties          | Easy Release of Films; May Eliminate Application of Teflon Tape           |
| Direct-Bond Teflon®           | Teflon® is Chemically Attached to Silicone                                |
| Crowned Designs               | Eliminates Appearance of Air Pockets; Ideal for Long Seal Bars            |
| Quick-Change Mounting Systems | Magnetic & Dovetail Designs Provide Fast/Easy Installation                |
| FDA & 3A Dairy Certified      | Approved for Direct Food Contact Applications                             |



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## United Silicone Offers a Complete Line of Heat Seal Tooling and Supplies

#### **Product Availability**

- · Silicone & Teflon Bars
- Gaskets
- · Magnetic Mounting Blocks
- Platens and Anvils
- Rollers
- · Seal Heads
- · Silicone Sheets

#### Silicone Rubber Advantages

- · Excellent Silicone-to-Metal Bond
- · Thermally Conductive
- · Heat Tolerant to 600°F
- · Various Formulations
- · Resistant to Compression Stress
- 20-90 Durometer (Shore A)
- · 3A & FDA Certified Materials

#### **Common Applications**

- · Flexible Packaging
- Blister Sealing
- Edge Banding
- · Conduction Sealing
- · Heat Transfer & Hot Stamping
- Laminating
- Linerless Labels
- Nip & Feed Applications





#### **Seal Heads**

- · Silicone and Metal Available
- Custom Molded
- · Repeatable from Head-to-Head

#### Silicone Rubber Sheets

Standard Sizes 12" x 24"

24" x 36"

- · Precision Ground for Flatness
- Smooth & Textured Surfaces
- · Bonded & Unbonded Available
- Various Aluminum Thicknesses (1/32" 1")

#### **Tooling**

- Part Holding Fixtures
- · Magnetic Mounting Systems
- Complete Machine Shop Capabilities

#### Equipment

- · Dedicated to Heat Seal
- Standard Machines
- · Semi-Automated

#### **Rollers**

- · Various Silicone Formulations
- Flat or Crowned
- · Seamless Finish
- FDA-Grade & 3A Certified
- · Excellent Silicone-to-Metal Bond
- · Thermally Conductive
- Heat Tolerant to 600°F
- 20-90 Durometer (Shore A)
- Overall Length up to 110"
- · Finished OD to 20"
- Expedited Lead Times





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